C10: Using Resources 1

ANSWER KEY

24.1	What do humans typically use resources for?	Warmth, shelter and food
24.2	What are finite resources?	Resources that will run out e.g. fossil fuels, metal ores
24.3	What is sustainable development?	Using resources sensibly, to meet the needs of the current generation without compromising the needs of future generations
24.4	Give an example of a natural product that has been replaced by a synthetic product	 Paper replaced by polyethene (bags) Wood replaced by pvc (window frames) Cotton replaced by polyester (clothing)
24.5	What is potable water?	Water that is safe to drink
24.6	How is potable water produced from fresh water/ground water?	 Filtering (to remove solid materials) Sterilising (to kill bacteria/microbes)
24.7	How is water sterilised?	Using chlorine, ozone or ultraviolet light
24.8	What is pure water?	Water that contains no dissolved substances, and is made up from only water molecules
24.9	How can we test that water is pure?	Test its boiling point, and it should boil at exactly 100°C
24.10	What is the difference between pure water and potable water?	Potable water may still contain dissolved substances
24.11	What is desalination?	Removal of dissolved salt from water
24.12	In what two ways can desalination be carried out?	Distillation and reverse osmosis
24.13	What is the main disadvantage of desalination methods?	They both requires a large amount of energy
24.14	What is the purpose of the semi- permeable membrane in reverse osmosis?	The small holes only let the small water molecules pass through (and trap the salt)
24.15	In what kinds of locations is desalination carried out?	Ones where there is limited supply of fresh water

C10: Using Resources 2

ANSWER KEY

		· · · · · · · · · · · · · · · · · · ·
25.1	What needs to be removed from sewage, agricultural waste water and industrial waste water?	Organic matter and harmful microbes and harmful chemicals
25.2	How is sewage treated?	 Screening Sedimentation Anaerobic digestion Aerobic biological treatment
25.3	Why is sewage and waste water more difficult to treat?	The water is more heavily contaminated, and the treatment requires more steps
25.4	(HT) Name two ways of extracting copper from low-grade ores	Phytomining and bioleaching
25.5	(HT) What is a low grade ore?	Rock with only a small amount of metal compound in it
25.6	(HT) How is phytomining carried out?	Plants absorb metal compounds, are harvested and then burned to produce ash which is treated with sulfuric acid
25.7	(HT) How is bioleaching carried out?	Bacteria are used to produce a leachate solution
25.8	(HT) How can copper be produced from the products of phytomining or bioleaching?	Electrolysis or displacement with scrap iron
25.9	What is a life cycle assessment (LCA)?	A way of assessing the environmental impact of a product across its entire life cycle
25.10	What are the four stages in a product's life cycle?	 Extracting and processing raw materials Manufacturing Use and operation Method of disposal
25.11	Why is it important to recycle and reuse products?	 Reduces the use of limited resources Lowers energy requirements Lowers environmental impact Less waste
25.12	Give an example of a product that can be reused	Glass
25.13	Give an example of a product that can be recycled	Metal, glass, plastics

C10: Using Resources (Triple Content)

ANSWER KEY

1	What is corrosion?	The destruction of materials by chemical reaction	
2	What is necessary for rusting to occur?	Presence of oxygen and water	
3	How can corrosion be prevented?	Using a barrier coating or sacrificial protection	
4	Give three examples of barrier coatings to prevent rusting	Greasing, painting, electroplating	
5	How does sacrificial protection work?	A more reactive metal is corroded rather than the iron	
6	Which metal is used to galvanize iron and steel?	Zinc	
7	What is an alloy?	A mixture of a metal with another element	
8	What is the alloy bronze made from?	Copper and tin	
9	State a use for bronze	Statues, medals	
10	What is the alloy brass made from?	Copper and zinc	
11	State a use for brass	Musical instruments	
12	What is the alloy steel made from?	Iron and carbon (plus some other metals)	
13	What are the differences in properties between high carbon steel and low carbon steel?	 High carbon: strong but brittle Low carbon: softer and more malleable 	
14	How many carats is pure gold?	24	
15	What % purity will 18 carat gold be?	<u>18</u> x 100 = 75% 24	
16	Name two types of glass	Soda-lime glass and borosilicate glass (which has a higher melting point)	
17	How are clay ceramics made?	Shaping wet clay and heating in a furnace	
18	What is the difference between thermosetting and thermosoftening polymers?	 Thermo<u>softening</u> melt when heated Thermo<u>setting</u> do not melt 	

19	Why do thermosetting polymers not melt when heated?	They have strong cross-links between the polymer chains	
20	What is composite?	A substance made from two different materials	
21	Generally, what are the two types of materials in composites?	A matrix (normally fibres or fragments) and a reinforcement (to bind them together)	
22	Give an example of a composite	Reinforced concrete, plywood, fibreglass	
23	What is the Haber process?	A reaction making ammonia, from hydrogen and nitrogen	
24	Where do the reactants for the Haber process come from?	 Nitrogen: the air Hydrogen: natural gas (methane, CH₄) 	
25	Write a balanced equation showing the formation of ammonia, NH₃ from nitrogen and hydrogen	$N_2 + 3 H_2 \rightarrow 2 NH_3$	
26	What conditions are used in the Haber process?	 High temperature (450°C) High pressure (200 atmospheres) Iron catalyst 	
27	The reaction that makes ammonia is exothermic. Explain why there is a higher yield of ammonia at lower temperatures	 Equilibrium moves in the exothermic direction (L → R) so oppose the low temperature, making more NH₃ 	
28	Explain why there is a higher yield of ammonia at higher pressures	 Increased pressure moves equilibrium to right to reduce number of gas molecules 	
29	The ideal conditions for a high yield of ammonia are a low temperature and a high pressure. Explain why the conditions used are a compromise	 Low temperatures give a higher yield but give slow reactions so higher temp is used to increase rate High pressures give a fast reaction and a high yield but are expensive and dangerous to maintain, so a lower pressure is used 	
30	What is an NPK fertiliser?	A fertiliser with nitrogen (N), phosphorous (P) and potassium (K) compounds in it	
31	How must phosphate rock be treated before it can be used as a fertiliser?	Reacted with acid	
32	What is the product of a reaction between phosphate rock and nitric, phosphoric or sulfuric acid?	 Nitric acid: calcium nitrate Phosphoric acid: calcium phosphate Sulfuric acid: calcium sulfate 	

FOUNDATION TIER

- **Q1.** A student tested a sea water sample for dissolved solids. **Figure 1** shows the apparatus.
 - (a) What is apparatus **X** on **Figure 1**?



(b) The student did the test four times.

The student calculated the mass of solid on apparatus **X** after heating.

The table below shows the student's results.

	Test 1	Test 2	Test 3	Test 4
Mass of solid in grams	0.12	0.29	0.14	0.15

Calculate the mean mass of solid.

Do not include the anomalous result in your calculation.

Give your answer to 2 significant figures.

Mean mass = _____ g

(3)

The student distilled a sample of sea water in the apparatus shown in Figure 2



Q2. Industries use the Earth's resources to produce useful products.

Copper is produced from copper ore and from recycling waste copper.

(a) The energy needed to produce 1 kg of copper from copper ore is 70 MJ.

The energy needed to produce 1 kg of recycled copper is 27 MJ. Calculate the energy saved if 100 kg of copper is produced from recycled copper and **not** from copper ore.

- (b) Producing copper from recycling waste copper reduces emissions of sulfur dioxide.Why is reducing emissions of sulfur dioxide important?
- (c) Copper is used to make coins.

A coin of mass 8 g contains 75% copper.

Calculate the mass of copper in the coin.

Mass of copper = _____ g

Energy saved = _____ MJ

(2)

(3)

(1)

(d) Iron and glass are both produced from the Earth's resources.

Some processes can reduce the use of limited resources.

Draw one line from the description of the process to the name of the process.



- (2)
- (e) Life cycle assessments are used to assess the environmental impact of producing iron nails and glass bottles.

There are four stages, A, B, C and D, in a life cycle assessment.

The stages are **not** in the correct order.

- Stage **A** Disposal
- Stage **B** Extracting and processing raw materials
- Stage **C** Manufacturing and packaging
- Stage **D** Use and operation

What is the correct order of stages **A**, **B**, **C**, and **D**? Tick (\checkmark) one box.



Q3. Water that is safe to drink contains dissolved substances.

(a) What do we call water that is safe to drink?

Tick (\checkmark) one box.

Desalinated	
Filtered	
Fresh	
Potable	

(b) Describe a test for pure water.

Give the result of the test if the water is pure.

Test			
Result			

(2)

(1)

(c) Describe a method to determine the mass of dissolved solids in a 100 cm³ sample of river water.

(d) A sample of river water contains 125 mg per dm³ of dissolved solids.

Calculate the mass of dissolved solids in grams in 250 \mbox{cm}^3 of this sample of river water.

Give your answer to 2 significant figures.

Mass of dissolved solids =	_ g
A water company allows a maximum of 500 mg per dm ³ of sulfate ions in drinking water.	
A sample of drinking water contains 44 mg per dm ³ of sulfate ions.	
Calculate the percentage (%) of the maximum allowed mass of sulfate ions in the sample of drinking water.	
Percentage (%) of the maximum allowed mass =	%

(2) (Total 13 marks)

Q4. Ethene is used to make poly(ethene).

Poly(ethene) is used to make plastic bags.

the table below shows data from a Life Cycle Assessment (LCA) for a plastic bag and a paper bag.

	Plastic bag	Paper bag
Raw materials	Crude oil or natural gas	Wood
Energy used in MJ	1.5	1.7
Mass of solid waste in g	14	50
Mass of CO ₂ produced in kg	0.23	0.53
Volume of fresh water used in dm ³	255	4 520

A company stated: 'A Life Cycle Assessment shows that using plastic bags has less environmental impact than using paper bags'.

Evaluate this statement. Use your knowledge and the information from above the table above.



(6) (Total 6 marks)

HIGHER TIER

Q5. A student investigated the mass of dissolved solids in 5 cm³ samples of water.

The diagram below shows the apparatus.



The table below shows the student's results.

	Mass in g				
Type of water	Watch glass	Watch glass and dissolved solids	Dissolved solids in 5 cm³ of water	Dissolved solids in 1000 cm³ of water	
Sea water	9.34	9.48	0.14	28.00	
River water	9.15	9.23	0.08	X	
Rainwater	8.93	8.93	0.00	0.00	

(a) Calculate mass **X** in the table above.

Mass X = _____ g (1)

(b) 5 cm^3 is a small volume of water for each experiment.

Give **one** advantage and **one** disadvantage of using a larger volume.

Advantage _____

Disadvantage _____

Potable water is	not pure water.
Describe the diff	ference between potable water and pure water.
Potable water is	obtained from both groundwater and from sea water.
Describe how gr	roundwater and sea water are treated to produce potable water.
The percentage	by mass of dissolved solids in a 6.50 g sample is 2.2%
Calculate the ma	ass of the dissolved solids.

(Total 9 marks)

Q6. This question is about copper and fuels.

(a)	Copper is extracted from low-grade ores by phytomining.
	Describe how copper metal is produced by phytomining.

- (4)
- (b) Another method of extracting copper from low-grade ores is bioleaching.

A solution of copper sulfate (CuSO₄) produced by bioleaching has a concentration of 0.319 g/dm³

Relative atomic masses (A_r): Cu = 63.5 O = 16 S = 32

Calculate the number of moles of copper that can be produced from 1 dm³ of this solution.

Number of moles of copper = _____ mol

(3)

Copper is used as a catalyst.

The diagram shows reaction profiles for a reaction with and without a catalyst.



(c) How do the reaction profiles show that using a catalyst does not affect the overall energy change for the reaction?

Tick (\checkmark) one box.

Both reaction profiles show exothermic reactions.	0 0
Both reaction profiles start at the same energy level and end at the same energy level.	
Both reaction profiles show the activation energy.	
The activation energy for the uncatalysed reaction is much lower than for the catalysed reaction.	

(d) Copper is a catalyst in a reaction to produce ethanol from carbon dioxide.

Ethanol (C_2H_5OH) is used as a fuel.

Suggest why producing ethanol from carbon dioxide is sustainable.

(1)

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(e) Chemistry plays an important role in sustainable development.

What is sustainable development?

(2) (Total 12 marks)

SEPARATE SCIENCE

Q7. This question is about the corrosion of metals.

The corrosion of iron is called rusting.

(a) A student investigated the rusting of iron.

This is the method used.

- 1. Set up the test tubes as shown in the figure below.
- 2. Leave the test tubes for 1 week.
- 3. Examine the nails for signs of rust.



Magnesium is fixed to	some steel ships.	
Explain how this preve	ents the steel from rusting.	
Explain why aluminium	n window frames do not corrode after they are made.	

(2) (Total 9 marks) **Q8.** This question is about poly(ethene) and polyesters.

(a) Poly(ethene) is produced from ethene.

Figure 1 shows part of the displayed structural formula equation for the reaction.

Complete Figure 1.



(b) Poly(ethene) is a thermosoftening polymer.

Suggest why poly(ethene) is easier to recycle than thermosetting polymers.

(c) Ethene produces different forms of poly(ethene).

How can different forms of poly(ethene) be produced from ethene?

(1)

(2)

(2)

- (d) Two different forms of poly(ethene) are:
 - high density poly(ethene) (HDPE)
 - low density poly(ethene) (LDPE).

Figure 2 represents part of the structures of HDPE and LDPE.



Explain why HDPE has a higher density than LDPE.

(2)

Figure 3 shows three monomers, A, B and C.

Monomer A can react with monomer B and with monomer C to produce polyesters.





(e) Draw a circle on **Figure 3** around an alcohol functional group.

(1)

- (f) Complete the table below to show the formula of the small molecule produced when:
 - monomer **A** reacts with monomer **B**
 - monomer **A** reacts with monomer **C**.

Reacting monomers	Formula of small molecule produced
A and B	
A and C	

(1) (Total 9 marks) **Q9.** Figure 1 shows a surfer on a surfboard.

Surfboards are made from polymers.

Surfboards have a poly(styrene) core and an outer skin.



(a) **Figure 2** shows the displayed structural formula of poly(styrene).



Figure 2

Figure 3 shows an incomplete displayed structural formula of the monomer styrene. Complete Figure 3.

Figure	3
C_6H_5	н
С	С
н	Н

The outer skin of surfboards contains a polyester.

Two monomers, **A** and **B**, are needed to make the polyester.

Figure 4 shows how these two monomers are represented.

Figure 4



(b) Name the functional group in monomer **B**.

(2)

(1)

	Name the small molecule.		
(d)	Why does this type of polyester melt wh	en it is heated?	
The	outer skin of surfboards is a composite m	aterial.	
The	composite material contains glass fibres s	surrounded by a polyester.	
(e)	Draw one line from each material to the	description of that material.	
	Material	Description of the material	
		Hydrocarbon	
	Glass fibres	Matrix	
		Monomer	
	Polyester	Polypeptide	
		Reinforcement	
(f)	The outer skin makes the surfboard more	e expensive.	
	Suggest two reasons why an outer skin 1	is added to the poly(styrene) core.	
	2		
		(T-1	ol 10

Q10. This question is about reversible reactions and equilibrium.

Hydrogen is used to produce ammonia in the Haber process.

The hydrogen is made in two stages.

Stage 1 is the reaction of methane and steam to produce carbon monoxide and hydrogen.

The equation for the reaction is:

$$CH_4(g) + H_2O(g) \rightleftharpoons CO(g) + 3 H_2(g)$$

(a) Calculate the atom economy for the formation of hydrogen in **stage 1**.

Relative atomic masses (A_r): H = 1 C = 12 O = 16

Atom economy = _____

%

(2)

(2)

(1)

(b) Explain why a low pressure is used in **stage 1**.

Give your answer in terms of equilibrium.

(c) Stage 2 uses the carbon monoxide produced in stage 1.

The carbon monoxide is reacted with more steam to produce carbon dioxide and more hydrogen.

The equation for the reaction in stage 2 is:

$$CO(g) + H_2O(g) \rightleftharpoons CO_2(g) + H_2(g)$$

What is the effect of increasing the pressure on the equilibrium yield of hydrogen in **stage 2**?

The graph below shows the percentage yield of ammonia produced at different temperatures and pressures in the Haber process.



A temperature of 450 °C and a pressure of 200 atmospheres are used in the Haber process.

(d) A student suggested that a temperature of 350 °C and a pressure of 285 atmospheres could be used instead of those used in the Haber process.

Determine how many times greater the percentage yield of ammonia obtained would be.

Use the graph.

Percentage yield = ______times greater

(e) A pressure of 285 atmospheres is **not** used in the Haber process instead of 200 atmospheres.

Give **one** reason why.

(1)

(1)

(3)

(f) How does the graph above show that the forward reaction in the Haber process is exothermic?

(g) World production of ammonia is now about 30 times greater than it was in 1950						
(o) – wono producijon ol ammonia is now aboul 30 jimes dreajer inanji was in 1950	(~ \	Maria preduction of	a ma ma a mia ia mavu	about 20 time on	aresterthese	it was in 10ED
	((1))		ammonia is now	about su times	orealer inan	
	(97				groutor than	

Q11. This question is about fertilisers.

Tick (\checkmark) two boxes.

Some fertilisers are described as NPK fertilisers because they contain three elements needed for healthy plant growth.

(a) Which two compounds each contain two of these elements?

Ammonium nitrate	
Ammonium phosphate	
Calcium chloride	
Calcium phosphate	
Potassium chloride	
Potassium nitrate	

(2)

(b) Rocks containing calcium phosphate are treated with acid to produce soluble salts that can be used as fertilisers.

Name the soluble salts produced when calcium phosphate reacts with:

- nitric acid
- phosphoric acid.

Nitric acid _____

Phosphoric acid _____

(c) Ammonium sulfate is a compound in fertilisers.

Ammonium sulfate can be made using an industrial process or in the laboratory.

In the industrial process, the following steps are used.

- 1. React streams of ammonia solution and sulfuric acid together.
- 2. Evaporate the water by passing the solution down a warm column.
- 3. Collect dry crystals continuously at the bottom of the column.

In the laboratory, the following steps are used.

- 1. React ammonia solution and sulfuric acid in a conical flask.
- 2. Evaporate water from the solution until crystals start to form.
- 3. Leave to cool and crystallise further.
- 4. Separate the crystals using filtration.
- 5. Dry the crystals between pieces of filter paper.

Evaluate the two methods for producing a large mass of ammonium sulfate.



Q1.

- (a) watch glass
- (b) identify 0.29 as anomaly

$$\frac{0.12 + 0.14 + 0.15}{3}$$
or
$$\frac{0.41}{3}$$
allow
$$\frac{0.12 + 0.29 + 0.14 + 0.15}{4}$$
or
$$\frac{0.70}{4}$$

(=) 0.14 (g)

allow 0.18 (g) if first marking point not awarded

1

1

1

1

1

1

1

1

an answer of 0.14 (g) scores 3 marks

 (c) evaporating or vaporisation allow from liquid to vapour / gas do not accept boiling

(d) pure or no salt

allow converse answers relating to seawater allow not a mixture allow desalinated do **not** accept less salt do **not** accept filtered

(e) uses (a lot of) energy

allow needs heating allow needs electricity allow needs fuel **or** any suitable fuel ignore references to equipment ignore references to time

(f) filtering removes particles allow solids **or** suitable named solids

sterilising kills bacteria / microbes

Q2.

do \boldsymbol{not} accept more than one line from a box on the left

1 1

Reusing

[9]

1

(e) **B**, **C**, **D**, **A**

Q3.

(a)	potable	1
(b)	boil (water) ignore heat do not accept filter do not accept incorrect test	1
	(boils) at 100°C	
	alternative approach freeze (water) (1)	
	(freezes) at 0°C (1) if no other mark awarded, allow 1 mark for evaporate or distil water and no solid left	1
	allow boils at 100°C for 2 marks	1
(c)	Level 2: The design/plan would lead to the production of a valid outcome. All key steps are identified and logically sequenced.	3-4
	Level 1: The design/plan would not necessarily lead to a valid outcome. Some steps are identified, but the plan may not be logically sequenced.	1-2
	No relevant content	0
	Indicative content	
	weigh container.	
	 measure volume (100 cm³) of water into container. 	
	evaporate / heat until dry.	
	weigh container and remaining solids.	
	determine mass of dissolved solids	
	to access Level 2 there should be an indication of using a known volume of water, heating until dry and determining the mass of solid.	
(d)	an answer of 0.031 (g) scores 4 marks	
	(conversion of cm3 to dm3)	
	$(250 \text{ cm}^3 \text{ m})$	
	$(250 \text{ cm}^\circ =)$ 1000 Or 0.25 (dm°)	1

(conversion of mg to g) (125 mg =) $\frac{125}{1000}$ or 0.125 (g)

1

[9]

1

	(0.25 × 0.1	25) = 0.03125	
		allow correct calculation from incorrect attempt(s) at conversion	1
	=0.031 (g)	allow an answer correctly rounded to 2 significant figures from an incorrect calculation that uses the values in the question	
			1
(e)	44 500 × 100		1
	= 8.8 (%)		
		allow 9 (%)	
		an answer of 8.8 (%) or 9 (%) scores 2 marks	1
			[]

Q4.

Level 3 (5-6 marks):

A logically structured evaluation with links involving several comparisons. Nearly all points made are relevant and correct.

Level 2 (3–4 marks):

Some valid comparisons made between the two types of bag. There may be some incorrect or irrelevant points.

Level 1 (1-2 marks):

A vague response with few correct and relevant points and with no direct comparisons.

0 marks:

No relevant content

Indicative content

Accept converse in terms of plastic bags for all statements

- Paper bags are made from a renewable resource
- Plastic bags are made from a finite resource
- Paper bags require more energy to manufacture
- Paper bags produce more waste
- Paper bags are biodegradable
- Paper bags create more CO₂
- CO₂ created by paper bags offset by photosynthesis in growing wood
- Paper bag requires much more fresh water
- Paper bags cannot be recycled
- Agree because non-renewability less important than other factors or disagree because of converse or can't say because data inconclusive / incomplete

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Q5.

(a)	16(.0)	1
(b)	advantage: more accurate result	
	do not accept reliable	
		1
	disadvantage: takes a long(er) time, more energy needed (to heat more water)	
	ignore expensive	
		1
(c)	pure: no dissolved solids / impurities	
()	or no (dissolved) chlorine	
	allow only water / H ₂ O	
	ignore safe to drink	
	and	
	potable: has dissolved solids / impurities	
	or has (dissolved) chlorine	
	ignore safe to drink	1
	a clear comparative statement referring to	
	solutes gains the mark	
(d)	aroundwator	
(u)	• filtered	
	allow acceptable method of filtration	
		1
	sterilised	
	allow acceptable method of sterilisation	1
	groundwater: • distilled or reverse osmosis	
	allow desalination	
	ignore salt removed	
	ignore boiling alone	
	ignore filtering	
		1
	$\frac{2.2}{100} \times 6.50$	
(e)	100	1
		1
	(=) 0.143 (g)	
	an answer of 0.143 (a)	1
	or 0.14 (g) scores 2 marks	

Q6.

(a) growing plants (on low-grade ore)

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		allow named plant	1
	plants are	burnt (to produce ash)	1
	(ash dissol	ved in acid to produce) solution of a copper compound <i>allow named copper compound</i>	1
	electrolysis or displaceme	s (of solution of a copper compound)	
	displaceme	allow addition of scrap iron (to a solution of a copper compound)	1
(b)	Mr CuSO4 :	an answer of 0.002 or 2 × 10 ⁻³ (mol) scores 3 marks = 159.5	1
	0.319 159.5		
		allow correct use of incorrectly calculated value for M _r	1
	= 0.002 (m	ol) allow 2 × 10⁻³ (mol)	1
(c)	both reaction energy leve	on profiles start at the same energy level and end at the same el.	1
(d)	the amount	t of carbon dioxide used to produce the ethanol	1
	is the same burned	e as the amount of carbon dioxide given off when the ethanol is	1
		alternative approach	
		there is sufficient carbon dioxide (in the atmosphere) (1)	
		because carbon dioxide is constantly produced from burning fossil fuels (1)	
		if no other mark awarded allow for 1 mark burning ethanol produces carbon dioxide	
(e)	meets need	ds of current generation	1
	without cor	npromising needs of future generations allow so there are enough resources for future generations	

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Q7.

(a)	Tube 1: (nail) rusts because air / oxygen and water present	1
	Tube 2: (nail) does not rust because no water allow Tube 2: (nail) does not rust because only air / oxygen	1
	Tube 3: (nail) does not rust because no air / oxygen allow Tube 3: (nail) does not rust because only water	1
	Tube 4: (nail) does not rust because paint is a barrier (to water / air / oxygen) allow Tube 4: (nail) does not rust because paint is a protective layer / coating (against water / air / oxygen) or allow Tube 4: (nail) does not rust because paint	-
	protects it from water / air / oxygen	1
	Tube 5: (nail) does not rust because stainless steel resistant to corrosion allow Tube 5: (nail) does not rust because stainless steel does not corrode allow Tube 5: (nail) does not rust because stainless steel contains nickel / chromium If no other mark awarded allow 1 mark for correct rusting pattern in all 5 tubes	1
(b)		
()	allow converse	
	magnesium is more reactive (than iron) allow magnesium is more reactive (than steel)	1
	(so magnesium) provides sacrificial protection allow (so magnesium) corrodes / reacts instead of iron / steel allow (so magnesium) corrodes / reacts before iron / steel ignore references to protective layers	
	ignore references to magnesium rusting	1
(c)	(aluminium has a coating of) aluminium oxide	1
	(so the aluminium oxide) protects the metal (from further corrosion)	

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1

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Q8.		
(a)	$n \stackrel{H}{\underset{H}{}} \stackrel{H}{\underset{H}{\overset{H}{}} \stackrel{H}{\underset{H}{\overset{H}{}} \stackrel{H}{\underset{H}{\overset{H}{}} \stackrel{H}{\underset{H}{\overset{H}{}} \stackrel{H}{\underset{H}{\overset{H}{\overset{H}{}}} \stackrel{H}{\underset{H}{\overset{H}{\overset{H}{\overset{H}{\overset{H}{\overset{H}{\overset{H}{\overset$	
	allow 1 mark for n	2
(b)	(poly(ethene)) melts allow converse statements about thermosetting polymers allow thermosoftening polymers melt	1
	(so) can be reshaped (into new products)	1
(c)	use different (reaction) conditions allow use different temperatures / pressures	1
(d)	(in HDPE) polymer chains / molecules are closer together allow converse statements about LDPE allow (HDPE has) unbranched polymer chains / molecules	1
	(so) more atoms per unit volume allow (so) more molecules per unit volume	1
(e)	circle around HO– or –OH on monomer A	1
(f)	H ₂ O and HCI	
	must be in this order	1

Q9.

(a) C=C bond in correct position

	3× C-H and 1× C-C bond in correct positions do not accept any additional bonds or atoms ignore brackets and n before and after displayed structural formula an answer of C ₆ H ₅ H I
	C=C I I H H scores 2 marks
(b)	carboxylic acid (group) allow carboxyl (group)
(c)	water allow H ₂ O
(d)	(polyester is) thermosoftening allow (polyester is) thermoplastic ignore thermoforming
	(polyester has) no cross-links allow intermolecular forces are weak do not accept references to breaking covalent bonds or breaking chains
(e)	hydrocarbon hydrocarbon





(f) any **two** from:

2

1

1

1

1

1

(to make the board)

- harder
- stronger
- tougher
- more rigid
 - must be implied comparative statements
 - waterproof

2

1

1

1

1

1

Q10.

(a)

an answer of 17.6470588 (%) correctly rounded to at least 2 significant figures scores 2 marks

$\frac{6}{34} \times 100$

= 17.6 (%) allow 17.6470588 (%) correctly rounded to at least 2 significant figures

(b)

- allow converse arguments in terms of higher pressure ignore references to rate
- higher yield (of hydrogen or carbon monoxide or product) allow more hydrogen or more carbon monoxide or more product allow equilibrium moves to the right allow equilibrium moves in the forward direction

(because) fewer moles / molecules / particles on left hand side $\ensuremath{\textbf{or}}$

(because) more moles / molecules / particles on right hand side allow (because) the reverse reaction produces fewer moles / molecules / particles or allow (because) the forward reaction produces more moles / molecules / particles

do **not** accept fewer / more atoms

- (c) no effect (on yield of hydrogen) allow position of equilibrium unaffected by pressure ignore references to rate of reaction
- (d)

an answer of 2.25 scores 3 marks

350 (°C) and 285 (atmospheres) = 63 (%)

	and 450 (°C) and 200 (atmospheres) = 28 (%) allow a value between 62 (%) and 64 (%) inclusive	
	63	1
	28	
	allow a correct expression using incorrectly determined value(s) for percentage yield	
		1
	= 2.25 (times greater) allow a correct calculation using incorrectly determined value(s) for percentage yield correctly evaluated and rounded to at least 2	
	significant figures	1
		1
(e)	allow converse arguments in terms of low(er)	
	pressure any one from:	
	 the energy costs would be high(er) 	
	ignore energy / cost unqualified	
	 the equipment would need to be strong(er) allow the equipment would be (more) expensive (to build / maintain) 	
	 high(er) pressures are (more) dangerous 	
	allow (more) dangerous because (greater) risk of explosion	
		1
(f)	higher temperatures produce a lower (percentage) yield (of ammonia)	
	allow correct reference to shift in equilibrium	
	ignore references to pressure	
		1
(g)	world population has increased	
		1
	any one from:	
	demand for fertiliser has increased	
	 increased demand for other specified ammonia-based 	
	products e.g. nitric acid, drugs, dyes, explosives	
		1
		[12]
Q11.		
(a)	ammonium phosphate	
		1
	potassium nitrate	
		1
(b)	(nitric acid) calcium nitrate	

	(phosphoric acid) (calcium) triple superphosphate or calcium dihydrogenphosphate	1
(c)	(industrial process) (is) large(er) scale <i>allow converse for laboratory process</i> <i>ignore references to cost / energy</i> <i>ignore large mass produced</i>	1
	(is) quicker	1
	(is a) continuous process allow does not need to be repeated	1
	reasoned judgement	1

1